

Blade Index

| Blade Name | Ordering Number | Description | Blade (Work Direction Shown) | Applications | | | | | | | | | | | Materials | | | | | | | | | | | |
|------------|-----------------|--|---------------------------------|---------------|-----------|------------|-----------------------|----------------|--------------------|--------------|-------|-------------|------------------------|-------|-----------|--------|-------|-----------|-----------------|----------------|----------|-----------------|---|---|---|--|
| | | | | Straight Edge | Hole Edge | Outer Edge | Cross-Hole Both Edges | Hole Back-Edge | Hole Inner Surface | Flat Surface | Sheet | Slot/Keyway | Inner Straight Corners | Steel | Aluminum | Copper | Brass | Cast Iron | Stainless Steel | Hardened Steel | Plastics | Carbide & Glass | | | | |
| B1 | 151-29215 | Tough, long-life cobalt blade. N1 geometry. | | ● | ● | | | | | | | | | | | ● | ● | ● | | | | ● | ● | | | |
| B-N1 | 151-29207 | HSS. N1 geometry. | | ● | ● | | | | | | | | | | | ● | ● | ● | | | | | | ● | | |
| B10 | 151-29212 | HSS. Deburrs materials with spiral chips. Bulk pack available. | ★ | ● | ● | | | | | | | | | | | ● | ● | ● | | | | | | ● | | |
| B10C | 151-29013 | Solid carbide. B10 geometry. | | ● | ● | | | | | | | | | | | ● | ● | ● | | | | | ● | ● | | |
| B10D | 151-29014 | Diamond-coated. B10 geometry. | | ● | ● | | | | | | | | | | | | | | | | | | | | ● | |
| B10L | 151-29095 | B10 for left-handed users. | | ● | ● | | | | | | | | | | | ● | ● | ● | | | | | | ● | | |
| B10P | 151-29015 | PVD TiN coated for high wear resistance. B10 geometry. | | ● | ● | | | | | | | | | | | ● | ● | ● | | | | | ● | ● | | |
| B10PL | 151-29096 | B10 coated with PVD TiN. For left-handed users. | | ● | ● | | | | | | | | | | | ● | ● | ● | | | | | ● | ● | | |
| B10S | 151-29210 | Long-lasting, cobalt-enriched. B10 geometry. | | ● | ● | | | | | | | | | | | ● | ● | ● | | | | | ● | ● | | |
| B11 | 151-29108 | Extra thin, HSS. Deburrs holes with min. diameter 0.08" (2mm). | | ● | ● | | | | | | | | | | | ● | ● | ● | | | | | | ● | | |
| B11P | 151-00120 | PVD TiN coated for high wear resistance. B11 geometry. | | ● | ● | | | | | | | | | | | ● | ● | ● | | | | | ● | ● | | |
| B12 | 151-29016 | Short-nosed, HSS. | ★ | ● | ● | | | | | | | | | | | ● | ● | ● | | | | | | ● | | |
| B12P | 151-19017 | Short-nosed, PVD TiN coated for high wear resistance. | | ● | ● | | | | | | | | | | | ● | ● | ● | | | | | ● | ● | | |
| B20 | 151-19019 | HSS. Rotates clockwise & counterclockwise. | ★ | ● | ● | | | | | | | | | | | | | | ● | ● | | | | ● | | |
| B20C | 151-19020 | Solid carbide. Rotates clockwise & counterclockwise. | | ● | ● | | | | | | | | | | | | | | ● | ● | ● | | | ● | | |
| B20P | 151-29021 | PVD TiN coated for high wear resistance. Rotates clockwise & counterclockwise. | | ● | ● | | | | | | | | | | | | | | ● | ● | ● | | | ● | | |
| B25 | 151-29022 | Thin-nosed. Specially designed for plastics. | | ● | ● | | | | | | | | | | | ● | ● | ● | | | | | | ● | | |
| B25C | 151-29110 | Solid carbide, thin-nosed. Specially designed for abrasive plastics. | | ● | ● | | | | | | | | | | | ● | ● | ● | | | | | | ● | | |
| B30 | 151-29023 | Simultaneously deburrs the inside and outside of holes up to 0.16" (4 mm) thick. | ★ | | | | ● | | | | | | | | | ● | ● | ● | | | | | | ● | | |
| B30P | 151-29024 | PVD TiN coated for high wear resistance. B30 geometry. | | | | | ● | | | | | | | | | ● | ● | | | | | | ● | ● | | |
| B32 | 151-29025 | Rotates clockwise & counterclockwise. B30 geometry. | | | | | ● | | | | | | | | | | | | ● | ● | | | | ● | | |
| B50C | 151-29026 | Carbide tipped scribe. Can be reground. | | | | | | | | | ● | | | | | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | |
| B60 | 151-29027 | HSS. Removes burrs from back edge of holes up to 0.78" (20 mm) thick. | | | | | | ● | | | | | | | | ● | ● | ● | | | | | | ● | | |
| B70 | 151-29028 | Carbide tipped. Deburrs sheetmetal up to 0.14" (3.5 mm) thick. | | | | | | | | | ● | | | | | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | |
| C40 | 151-29029 | Small, 0.16" (4 mm), triangular HSS scraper for precision work. | ★ | | | | | | | | | ● | | | | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | |
| C42 | 151-29030 | Standard size, 0.31" (8 mm), triangular HSS scraper. | ★ | | | | | | | | | ● | | | | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | |
| C50 | 151-29117 | Double-sided, 0.30" (7.8 mm), triangular scraper. | ★ | | | | | | | | | ● | | | | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | |
| C60 | 151-29118 | Double-sided, 0.19" (4.8 mm), triangular scraper. | | | | | | | | | | ● | | | | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | |
| D80C | 151-29031 | Solid carbide, 6 cutting edges. Scrapes surfaces and deburrs sheet metal up to 0.12" (3 mm) thick. | ★ | | | | | | | | ● | ● | | | | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | |
| D82C | 151-29032 | Heavy-duty, double-edged carbide blade. Deburrs sheet metal up to 0.35" (9 mm) thick. | | | | | | | | | | ● | | | | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | |
| D85 | 151-29033 | Tough HSS with chipbreaker and 6 cutting edges. Deburrs sheet metal up to 0.24" (6 mm) thick. | | | | | | | | | | ● | | | | ● | ● | ● | ● | | | | | ● | | |

